

May 5, 2009

▪ **TEST REPORT** ▪

PN 84385

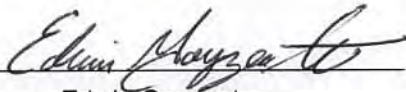
PO 4959

Engineering Department
Dynamic Characterization

Prepared For:

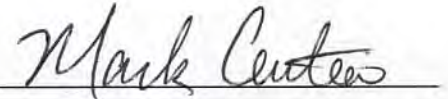
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Page 2 of 6
PN 84385

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Subject: Dynamic Characterization

Received: One (1) material identified as LP-13 Lite 1/4" Cushion

Dynamic Characterization:

Test Parameters:

Specimen:	2.0 inch x 2.0 inch x 1/4 inch thk.
Pressure Sweep:	25-500 Psi, 25 Psi increments (Compression)
Frequency Sweep:	10-60 Hz, 10 Hz increments
Amplitude:	0.001 inch (p-p)
Equipment:	MTS 831.20 Elastomer Test System
Test Fixture:	Compression Platens
Temperature:	23°C

Procedure: Each specimen was stabilized at test temperature for at least 24 hours prior to being mounted on the MTS machine for testing. The actuator was positioned, the load and displacement were zeroed, and the test was begun following the parameters above.

Test Results:

Specified Frequency	Specified Mean Level	Pressure	Overall Displacement	Neoprene Displacement	Damping Coefficient
Hz	N	PSI	mm	%	N-Sec/mm
10	444.82	25.00	0.12	1.91	108.06
10	889.64	50.00	0.17	2.74	127.11
10	1334.47	75.00	0.23	3.61	124.40
10	1779.29	100.00	0.30	4.67	121.22
10	2224.11	125.00	0.38	5.94	128.33
10	2668.93	150.00	0.47	7.41	119.86
10	3113.76	175.00	0.59	9.25	125.13
10	3558.58	200.00	0.72	11.26	119.94
10	4003.40	225.00	0.86	13.53	122.90
10	4448.22	250.00	1.01	15.84	131.35
10	4893.04	275.00	1.15	18.13	132.17
10	5337.87	300.00	1.29	20.29	131.05
10	5782.69	325.00	1.42	22.29	138.51
10	6227.51	350.00	1.53	24.03	135.07
10	6672.33	375.00	1.62	25.59	131.33
10	7117.15	400.00	1.71	26.95	131.07
10	7561.98	425.00	1.79	28.15	125.37
10	8006.80	450.00	1.85	29.20	115.76
10	8451.62	475.00	1.91	30.11	121.26
10	8896.44	500.00	1.96	30.92	107.49

Figure 1: Dynamic Characterization Results At 10 Hz

Specified Frequency	Specified Mean Level	Pressure	Overall Displacement	Neoprene Displacement	Damping Coefficient
Hz	N	PSI	mm	%	N-Sec/mm
20	444.82	25.00	0.13	2.02	57.84
20	889.64	50.00	0.18	2.86	60.03
20	1334.47	75.00	0.24	3.76	62.02
20	1779.29	100.00	0.31	4.86	58.29
20	2224.11	125.00	0.39	6.16	62.84
20	2668.93	150.00	0.49	7.69	61.97
20	3113.76	175.00	0.61	9.57	59.40
20	3558.58	200.00	0.74	11.63	61.64
20	4003.40	225.00	0.88	13.91	62.84
20	4448.22	250.00	1.03	16.23	63.15
20	4893.04	275.00	1.17	18.50	62.13
20	5337.87	300.00	1.31	20.62	63.79
20	5782.69	325.00	1.43	22.58	62.96
20	6227.51	350.00	1.54	24.30	64.47
20	6672.33	375.00	1.64	25.82	67.44
20	7117.15	400.00	1.72	27.16	65.20
20	7561.98	425.00	1.80	28.32	62.46
20	8006.80	450.00	1.86	29.35	67.05
20	8451.62	475.00	1.92	30.24	54.01
20	8896.44	500.00	1.97	31.03	51.52

Figure 2: Dynamic Characterization Results At 20 Hz

Specified Frequency	Specified Mean Level	Pressure	Overall Displacement	Neoprene Displacement	Damping Coefficient
Hz	N	PSI	mm	%	N-Sec/mm
30	444.82	25.00	0.13	2.09	39.79
30	889.64	50.00	0.19	2.95	42.93
30	1334.47	75.00	0.25	3.88	40.18
30	1779.29	100.00	0.32	5.00	42.69
30	2224.11	125.00	0.40	6.35	39.57
30	2668.93	150.00	0.50	7.93	39.39
30	3113.76	175.00	0.63	9.84	41.21
30	3558.58	200.00	0.76	11.94	41.53
30	4003.40	225.00	0.90	14.25	40.73
30	4448.22	250.00	1.05	16.56	41.72
30	4893.04	275.00	1.19	18.81	40.51
30	5337.87	300.00	1.33	20.93	41.42
30	5782.69	325.00	1.45	22.84	42.07
30	6227.51	350.00	1.56	24.53	44.39
30	6672.33	375.00	1.65	26.03	43.63
30	7117.15	400.00	1.74	27.33	42.80
30	7561.98	425.00	1.81	28.48	37.49
30	8006.80	450.00	1.87	29.48	40.92
30	8451.62	475.00	1.93	30.35	37.06
30	8896.44	500.00	1.98	31.13	39.64

Figure 3: Dynamic Characterization Results At 30 Hz

Specified Frequency	Specified Mean Level	Pressure	Overall Displacement	Neoprene Displacement	Damping Coefficient
Hz	N	PSI	mm	%	N-Sec/mm
40	444.82	25.00	0.13	2.11	29.66
40	889.64	50.00	0.19	3.01	31.24
40	1334.47	75.00	0.25	3.98	30.60
40	1779.29	100.00	0.33	5.13	30.40
40	2224.11	125.00	0.41	6.52	29.71
40	2668.93	150.00	0.52	8.14	28.87
40	3113.76	175.00	0.64	10.09	30.30
40	3558.58	200.00	0.78	12.23	29.52
40	4003.40	225.00	0.92	14.54	32.17
40	4448.22	250.00	1.07	16.86	31.11
40	4893.04	275.00	1.21	19.11	31.74
40	5337.87	300.00	1.35	21.19	32.37
40	5782.69	325.00	1.47	23.09	31.61
40	6227.51	350.00	1.57	24.75	31.15
40	6672.33	375.00	1.67	26.23	32.00
40	7117.15	400.00	1.75	27.51	32.43
40	7561.98	425.00	1.82	28.62	32.19
40	8006.80	450.00	1.88	29.61	28.42
40	8451.62	475.00	1.93	30.46	27.75
40	8896.44	500.00	1.98	31.21	27.88

Figure 4: Dynamic Characterization Results At 40 Hz

Specified Frequency	Specified Mean Level	Pressure	Overall Displacement	Neoprene Displacement	Damping Coefficient
Hz	N	PSI	mm	%	N-Sec/mm
50	444.82	25.00	0.14	2.15	23.75
50	889.64	50.00	0.20	3.08	24.50
50	1334.47	75.00	0.26	4.07	22.93
50	1779.29	100.00	0.33	5.26	23.07
50	2224.11	125.00	0.42	6.66	25.12
50	2668.93	150.00	0.53	8.33	23.91
50	3113.76	175.00	0.66	10.34	24.60
50	3558.58	200.00	0.79	12.50	23.91
50	4003.40	225.00	0.94	14.83	23.76
50	4448.22	250.00	1.09	17.14	24.51
50	4893.04	275.00	1.23	19.38	25.92
50	5337.87	300.00	1.36	21.44	25.11
50	5782.69	325.00	1.48	23.32	27.66
50	6227.51	350.00	1.58	24.95	27.15
50	6672.33	375.00	1.68	26.39	25.81
50	7117.15	400.00	1.76	27.67	25.42
50	7561.98	425.00	1.83	28.76	24.38
50	8006.80	450.00	1.89	29.73	23.04
50	8451.62	475.00	1.94	30.56	22.10
50	8896.44	500.00	1.99	31.30	21.00

Figure 5: Dynamic Characterization Results At 50 Hz

Specified Frequency	Specified Mean Level	Pressure	Overall Displacement	Neoprene Displacement	Damping Coefficient
Hz	N	PSI	mm	%	N-Sec/mm
60	444.82	25.00	0.14	2.19	19.78
60	889.64	50.00	0.20	3.13	21.60
60	1334.47	75.00	0.26	4.16	20.61
60	1779.29	100.00	0.34	5.37	19.44
60	2224.11	125.00	0.43	6.82	21.01
60	2668.93	150.00	0.54	8.52	20.60
60	3113.76	175.00	0.67	10.55	19.59
60	3558.58	200.00	0.81	12.75	19.95
60	4003.40	225.00	0.96	15.09	20.92
60	4448.22	250.00	1.11	17.40	21.45
60	4893.04	275.00	1.25	19.63	20.39
60	5337.87	300.00	1.38	21.67	21.42
60	5782.69	325.00	1.49	23.52	21.92
60	6227.51	350.00	1.60	25.14	20.66
60	6672.33	375.00	1.69	26.56	21.05
60	7117.15	400.00	1.76	27.79	20.25
60	7561.98	425.00	1.83	28.89	20.24
60	8006.80	450.00	1.89	29.83	18.76
60	8451.62	475.00	1.95	30.66	17.20
60	8896.44	500.00	1.99	31.38	16.29

Figure 6: Dynamic Characterization Results At 60 Hz

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Page 6 of 6
PN 84385

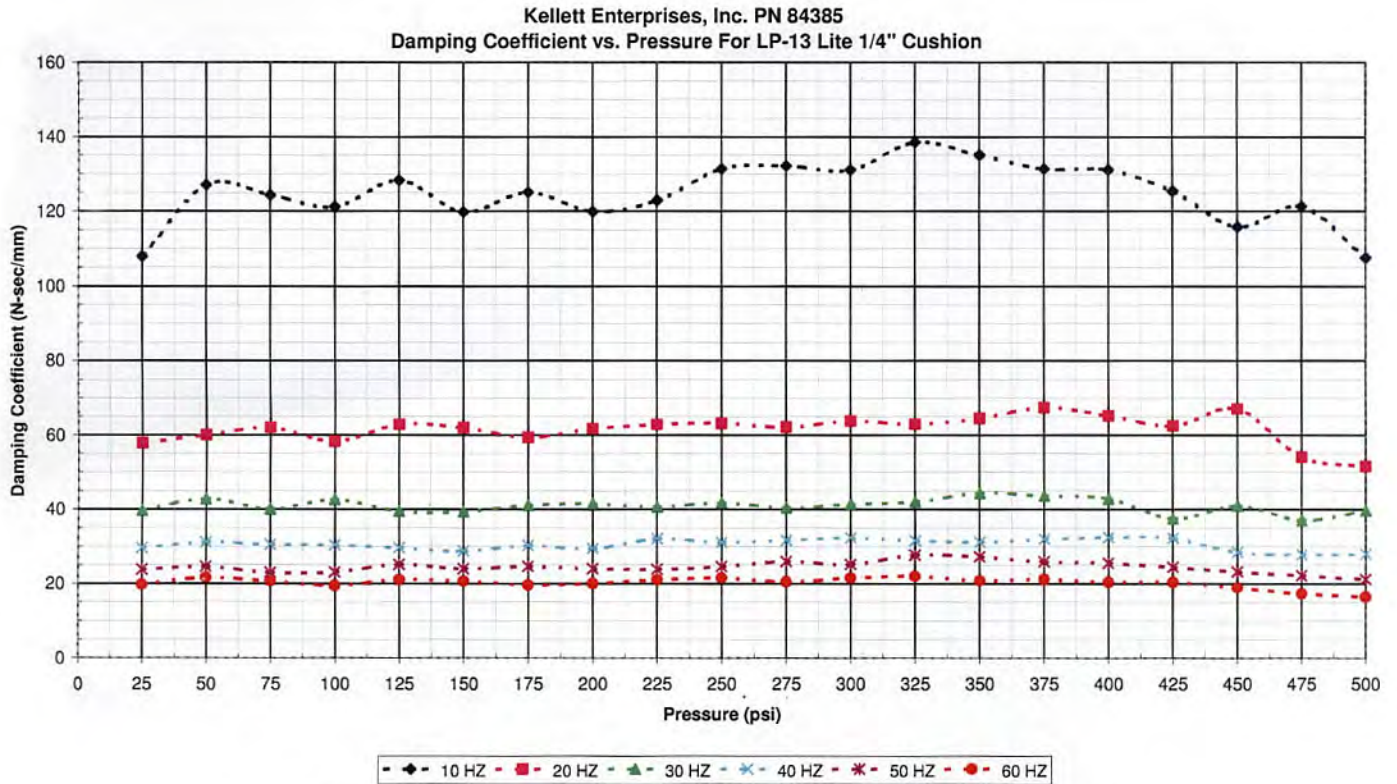


Figure 7: Dynamic Characterization Damping Coefficient vs. Pressure

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